

PRIMUS

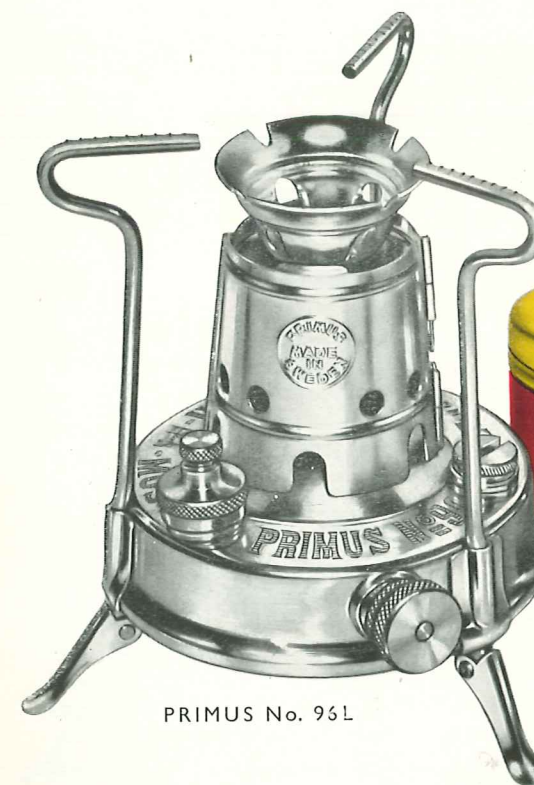
Regd Trade Mark · Sweden

camper's stoves

96

96L

- roarer burner
- polished brass tank
- collapsible
- 96 — in cardboard carton
- 96 L — in coloured sheet-steel box



PRIMUS No. 96L



Primus No. 96L has always been one of the most popular camping stoves. Small in weight and size, it nevertheless gives sufficient heat for quick and efficient camp cooking. The roarer burner is simple, reliable and long-wearing, consisting of a vaporizing tube of nickeled silver, burner head and top plate. The stove is quickly assembled or re-packed in its box. A reserve lid fits into the burner hole when the stove is dismantled so that fuel can be carried in the tank without risk of leakage. The draughtshield ensures proper pre-heating even in bad weather.

Primus No. 96 is the same stove but in a cardboard carton.

Stove No. 96 L is supplied with one packet of cleaning needles, draughtshield, spirit can and spanner.

Stove No. 96 is supplied with one packet of cleaning needles and spanner.

- Handy pocket-sized stove
- Easily assembled
- Fuel carried in tank
- Vaporizing tube of nickeled silver

Primus No.	96	96L
Total capacity of tank, pints	1/2	1/2
Suitable filling (3/4 of total capacity) will last, hours	2*	2*
Will boil one quart of water in minutes	6-8*	6-8*
Height, mounted, ins.	6 1/8	6 1/8
Weight, lbs.**	1	1 5/8
Size of sheet-steel box, ins.	—	5 3/4 x 4 1/2 x 2 1/2

* depending on pressure ** complete excl. cardboard box



AB BAHCO · P. O. BOX 245 · STOCKHOLM · SWEDEN

Blow
Lamps
for
Kerosene

Blow
Lamps
for
Gasoline

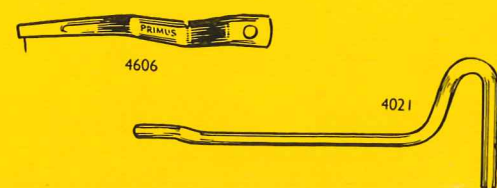
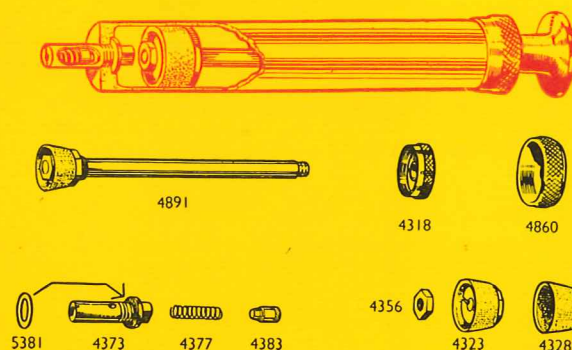
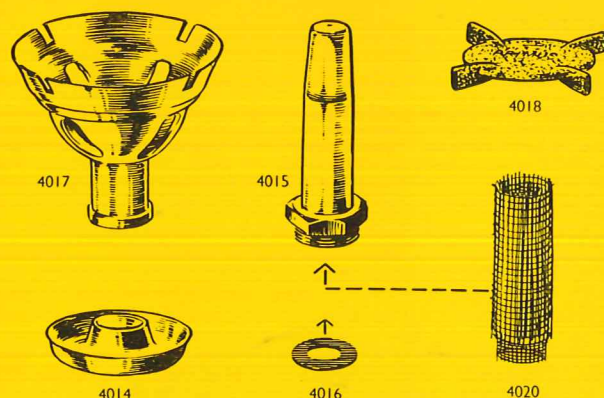
Incandescent
Lanterns

PRIMUS

Regd Trade Mark • Sweden

spare parts

96 96L



Description	Part No.
Burner head	4017
Burner plate	4018
Vaporizing tube	4015
Gauze	4020
Washer for vaporizing tube	4016
Spirit cup	4014
Tank lid	4032
Washer	4335
Reserve lid	4023
Pump rod complete	4891
Piston complete	4323
Leather	4328
Nut	4365
Pump handle	4860
Pump cap	4318
Pump valve complete	4373
Washer	5381
Spring	4377
Cone with washer	4383
Cleaning needle	4606
Leg	4021

PRIMUS

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camper's stoves

kerosene
paraffin

210 210L

- roarer burner
- polished brass tank
- collapsible
- 210 – in cardboard carton
- 210 L – in coloured sheet-steel box



PRIMUS No. 210 L

Collapsible – takes very little space
Fuel carried in tank

Primus No. 210L is a popular size stove for motor-ing, camping, etc. It is easily packed and light in weight. The burner is of the standard roarer type and thoroughly reliable. The stove is quickly as-ssembled or re-packed in its box, and a reserve lid is supplied for fitting into the burner hole. Fuel can then be carried in the tank without risk of leakage. The draughtshield ensures proper pre-heating, even under difficult weather conditions.

Primus No. 210 is the same stove but in a card-board carton.

Stove No. 210L is supplied with one packet of cleaning needles, draughtshield and spirit can.

Stove No. 210 is supplied with one packet of cleaning needles.

Primus No.	210	210 L
Total capacity of tank, pints	1	1
Suitable filling ($\frac{3}{4}$ of total capacity) will last, hours	2–2 $\frac{1}{3}$ *	2–2 $\frac{1}{3}$ *
Will boil one quart of water in minutes	3–5*	3–5*
Height, mounted, ins.	7 $\frac{1}{4}$	7 $\frac{1}{4}$
Weight, lbs.**	1 $\frac{1}{2}$	2 $\frac{3}{16}$
Size of sheet-steel box, ins.	–	6 $\frac{3}{4}$ × 5 $\frac{1}{4}$ × 3 $\frac{1}{2}$

*depending on pressure **complete excl. cardboard box

PRIMUS
REGD TRADE MARK

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Blow
Lamps
for
Kerosene

Blow
Lamps
for
Gasoline

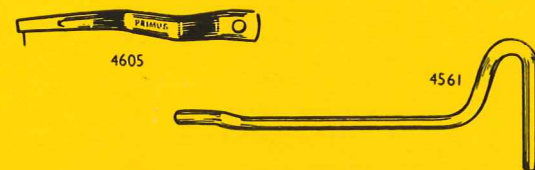
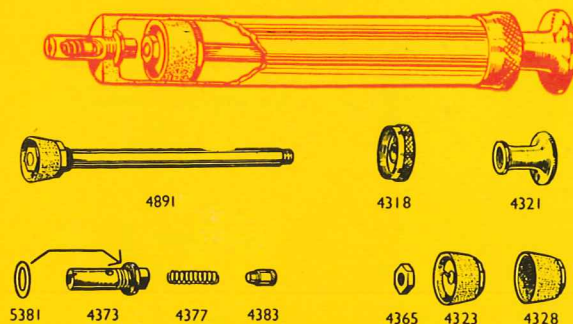
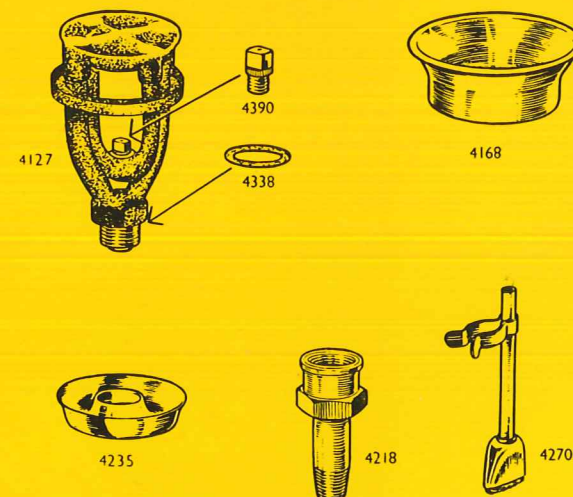
Incandescent
Lanterns

PRIMUS

Regd Trade Mark • Sweden

spare parts

210 210L



Description	Part No.
Burner	4127
Nipple	4390
Washer	4338
Flame ring	4168
Spirit cup	4235
Burner connection tube	4218
Lighter	4270
Tank lid	4032
Washer	4335
Reserve lid	4311
Washer	4331
Pump rod complete	4891
Piston complete	4323
Leather	4328
Nut	4365
Pump handle	4321
Pump cap	4318
Pump valve complete	4373
Washer	5381
Spring	4377
Cone with washer	4383
Cleaning needle	4605
Leg	4561

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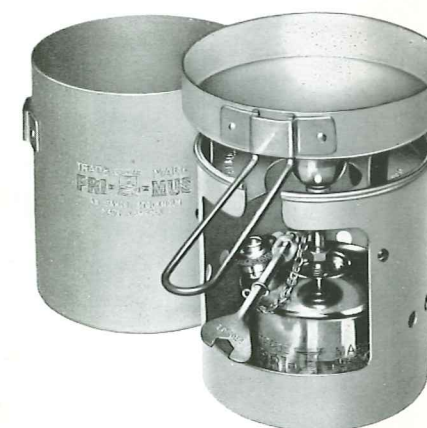
camper's stoves

petrol
gasoline

71L 71E

- roarer burner
- polished brass tank
- 71 L – in an aluminium bronzed sheet-steel box
- 71 E – in an aluminium container and with aluminium cooking utensils

Take minimum of space
Adjustable flame
No pre-heating spirit required
Safety valve in tank lid



PRIMUS No. 71 E is supplied with the same stove as 71L in a combined cooking grid-windshield. It also has an aluminium stewpan, frypan, and a loose handle to go with them, all of which pack into the stewpan and are held together by the carrying strap supplied.



PRIMUS No. 71L

Primus No. 71L is fitted with a shut-off which regulates the flame and also prevents fuel leakage. It is pre-heated with its ordinary fuel so that no methylated spirit (alcohol) is required. The tank lid also acts as a safety valve. The box is of sheet-steel, aluminium bronze finished to protect it from rust. It serves both as cooking grid and windshield.

Each stove is supplied with one packet of cleaning needles.

Primus No.	71 L	71 E
Total capacity of tank, pints	1/2	1/2
Suitable filling (3/4 of total capacity) will last, hours	1 1/2*	1 1/2*
Will boil 1 pint of water in minutes	4-5*	4-5*
Height, mounted, ins.	5 1/2	5 1/2
Weight, lbs.**	1 1/4	1 3/4
Size of sheet-steel box, ins.	5 3/4 x 3 3/4 x 3 3/4	—

*depending on pressure **complete excl. cardboard box

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Blow
Lamps
for
Kerosene

Blow
Lamps
for
Gasoline

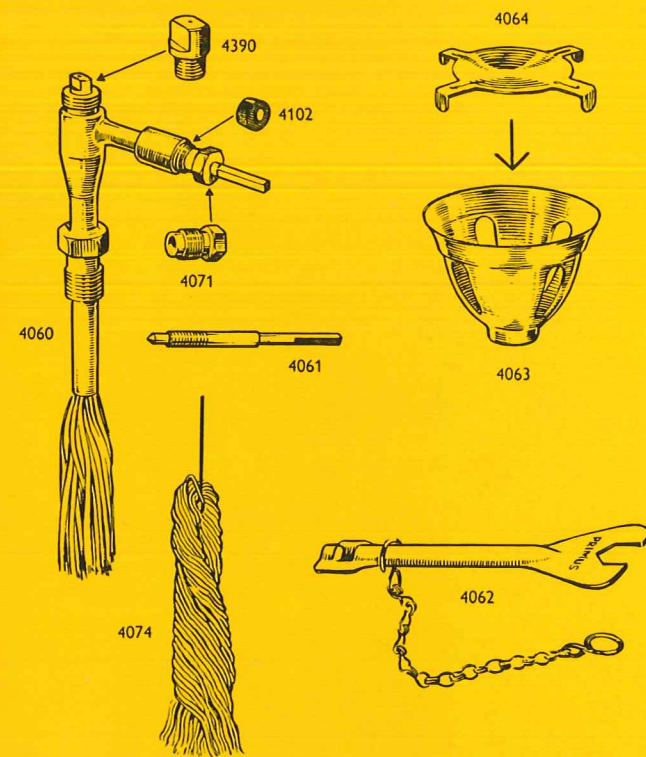
Incandescent
Lanterns

PRIMUS

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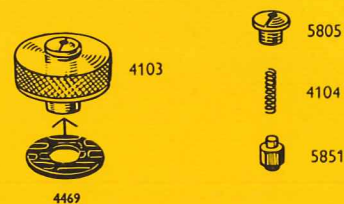
spare parts

71 L 71 E



Description	Part No.
Burner head	4063
Burner plate	4064
Vaporizing tube complete	4060
Nipple	4390
Washer	4102
Stuffing box screw	4071
Valve spindle	4061
Wick	4074
Regulating spanner with chain	4062
Tank lid	4103*
Washer	4469
Screw	5805
Spring	4104
Cone with washer	5851
Cleaning needle	4605

* Safety valve



Blow Lamps
and Brazing Lamps
for Kerosene
(Paraffin)

Blow
Lamps
for
Kerosene

Blow
Lamps
for
Gasoline

Incandescent
Lanterns

PRIMUS
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kerosene
paraffin

PRIMUS

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blow lamps

630 631

- inclined burner
- polished brass tank

*An
all-purpose,
handyman's
blow lamp*



PRIMUS No. 631

Primus Nos. 630 and 631 are popular because of their simple construction, reliability and easy maintenance. The efficient burner is suitable for most heating and soldering jobs, paint burning, etc.

Primus No. 630 is fitted with a fixed, tinned handle and No. 631 has a folding handle, both of which remain cool in use.

Each lamp is supplied with one packet of cleaning needles.

Primus No.	630, 631
Total capacity of tank, pints	1/2
Consumption per hour, pints	3/8*
Length of flame, ins.	7*
Diameter of bottom, ins.	3 1/8
Inner diameter of burner tube, ins.	9/16
Height, ins.	6 1/2
Weight, lbs.**	1 5/16***

*at normal pressure **excl. cardboard box
***No. 631 weight lbs. 1 1/2

PRIMUS
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Blow
Lamps
for
Gasoline

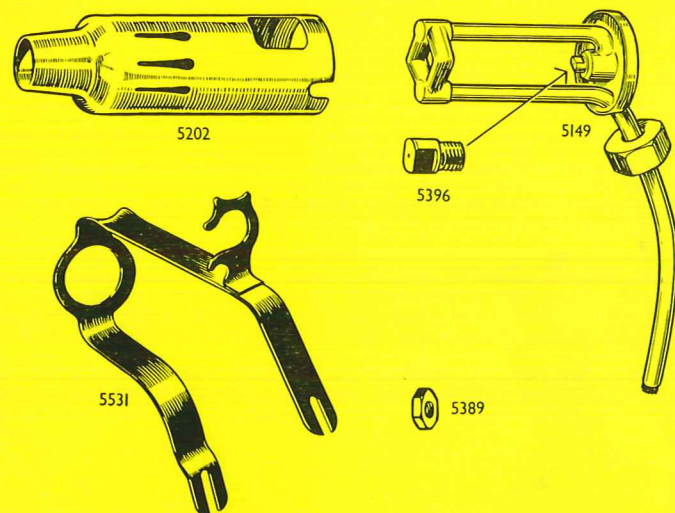
Incandescent
Lanterns

PRIMUS

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spare parts

632 633



Description	Part No.
Burner	5149
Nipple	5396
Flame tube	5202
Burner strap	5531
Nut for burner strap	5389
Tank lid	4374
Washer	4334
Air valve screw	4309
Pump rod complete	4894
Piston complete	4997
Leather	4459
Nut	4365
Pump handle	4322
Pump cap	4319
Pump valve complete	4373
Washer	5381
Spring	4377
Cone with washer	4383
Cleaning needle	4605

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PRIMUS

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blow lamps

kerosene
paraffin

632 633

Super —

— entirely new styling

- polished brass tank
- brazed
- dependable



PRIMUS No. 632 super

- can be preheated with kerosene
- extra-short pre-heating time
- ideal grip

The new PRIMUS 632 has been designed in collaboration with the tradesmen who are to use it. The placing of the spirit cup immediately beneath the gas passages of the burner reduces the preheating time to half the normal. Moreover, the fuel of the lamp itself can be used for preheating. The up-to-date shape of the handle makes the lamp easy and comfortable to work with. The powerful pump is located in the handle, which makes for greater ease of handling in confined spaces.

The 633 super is the same model with a larger tank.

A packet of cleaning needles is supplied with every blowlamp.

Primus No.	632 super	633 super
Total volume of tank, pints	1	1 3/4
Fuel consumption per hour, pints	3/4*	3/4*
Length of flame, ins.	10*	10*
Inside diameter of burner tube, ins.	3/4	3/4
Weight, lbs.	2**	2 3/8**
Height, ins.	8 1/4	8 1/4
Diameter of tank, ins.	3 3/4	4 1/2

* at normal pressure

** excl. cardboard box

PRIMUS
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Blow
Lamps
for
Gasoline

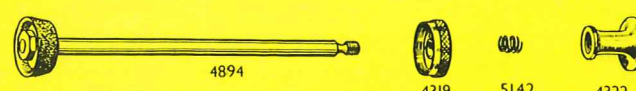
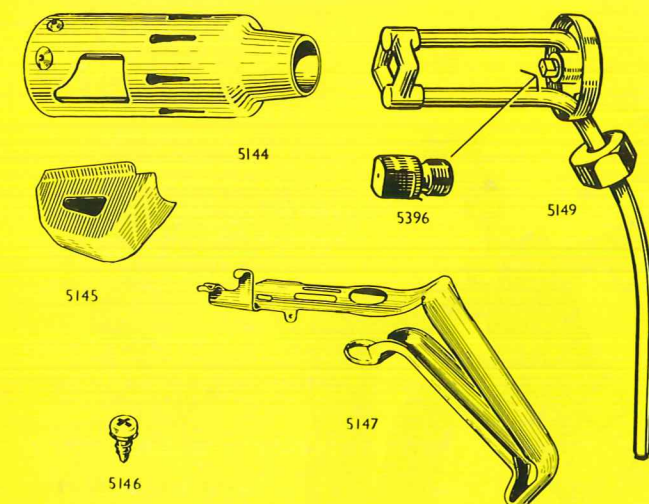
Incandescent
Lanterns

PRIMUS

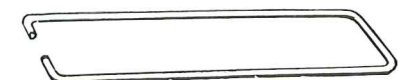
Regd Trade Mark • Sweden

spare parts

632
633
super



Description	Part No.
Burner	5149
Nipple	5396
Flame tube	5144
Spirit cup	5145
Phillips screw with washer	5146
Handle	5147
Filler cap	4374
Washer	4334
Air valve screw	4309
Pump, complete	5289
Pump rod, complete	4894
Pump piston, complete	4997
Pump leather	4459
Pump-rod nut	4365
Pump knob	4322
Pump spring	5142
Pump cap	4319
Pump valve, compl.	4373
Washer	5381
Valve spring	4377
Rubber cone	4383
Cleaning needle	5609



A handy loop that is easy to hook into two holes in the upper part of the lamp, enabling it to be hung up, is available as an extra accessory, No. 5539.



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PRIMUS

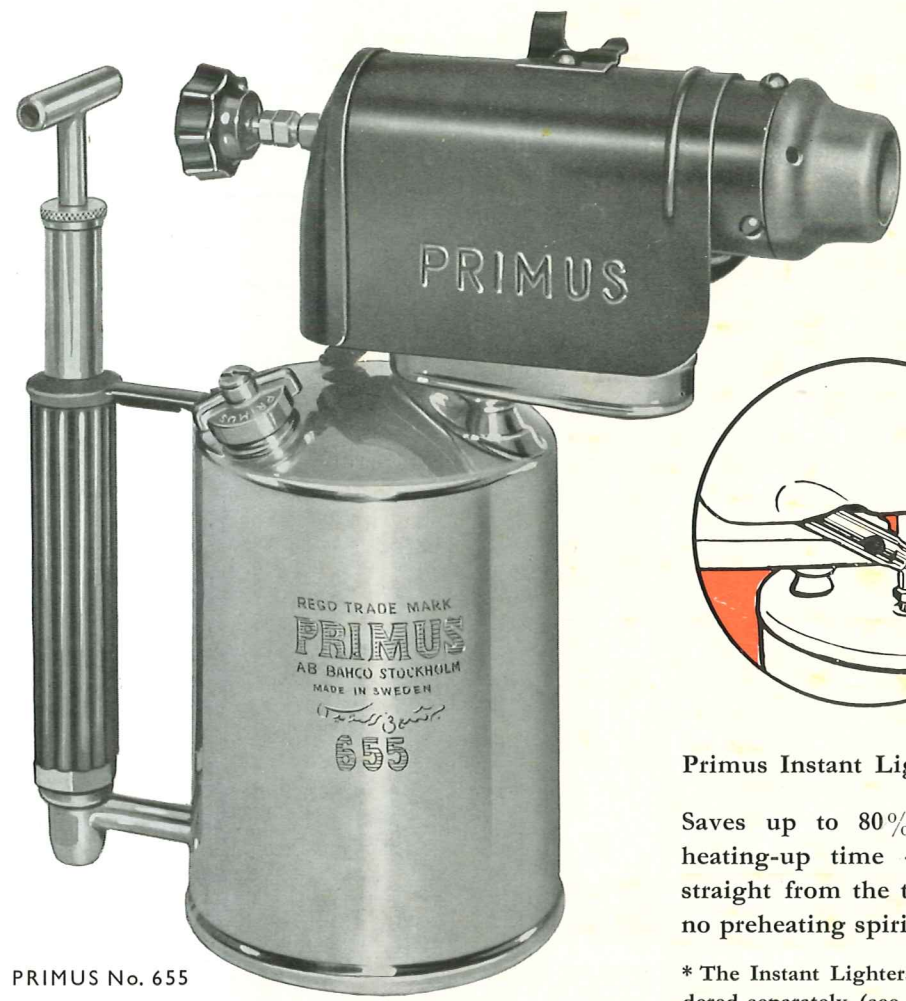
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brazing lamps

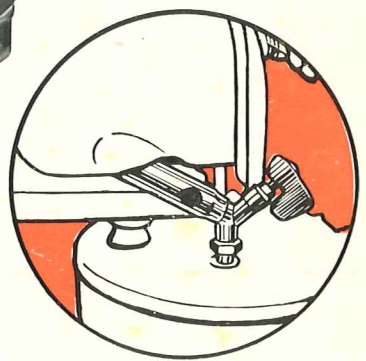
kerosene
paraffin

653
655
657

- horizontal burner
- polished brass tank



PRIMUS No. 655



Primus Instant Lighter* fitted.

Saves up to 80% of normal heating-up time — uses fuel straight from the tank — needs no preheating spirit.

* The Instant Lighters are to be ordered separately (see overleaf)

Automatic self-cleaning device

Three new Primus lamps with a powerful concentrated flame for large heating, soldering and brazing jobs. The burner has an built-in automatic cleaning device — something new for this type of lamp. The tank has brazed joints and a wearing rim on the base. On both the larger lamps, Nos. 655 and 657, there is a plugged hole in the tank to take an Instant Lighter. The pump is fast and efficient and is equipped with a ribbed plastic handle for good, cool grip.

Primus No.	653	655	657
Total capacity of tank, pints	1 1/3	2 2/3	5 1/4
Consumption per hour by normal pressure, pints	1 1/3	2 1/9	3 1/2
Length of flame, ins.	9 7/8	11 3/4	13 3/4
Diameter of bottom, ins.	3 5/8	4 3/4	5 1/2
Inner diameter of burner tube, ins.	13/16	1 1/8	1 1/2
Height, ins.	9 7/8	11 7/16	15 1/4
Weight without carbord box, lbs.	3 1/8	4 3/8	8 7/16



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Blow
Lamps
for
Gasoline

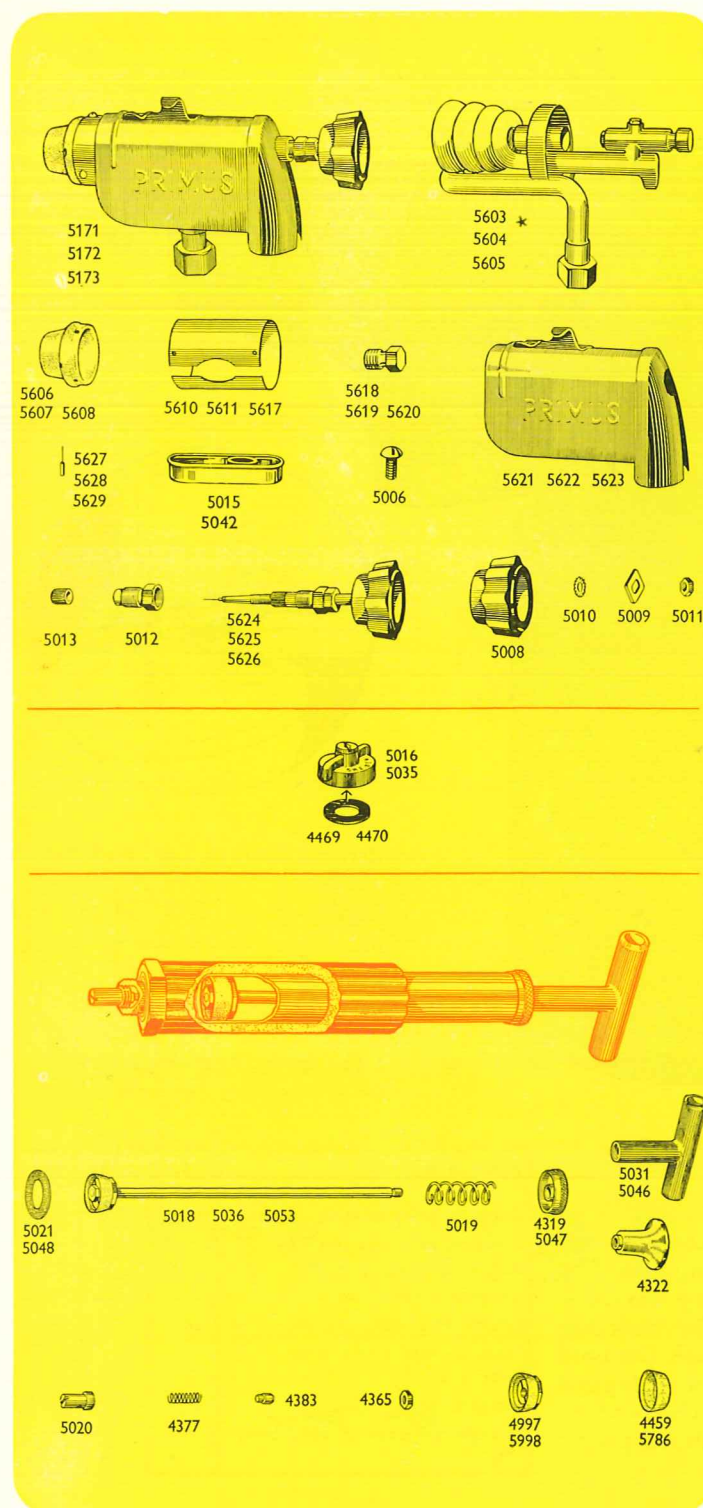
Incandescent
Lanterns

PRIMUS

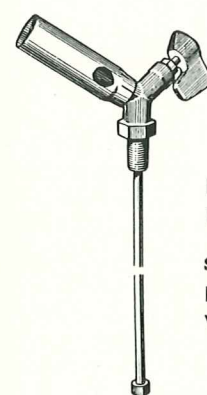
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spare parts

653
655
657



Description	653	655	657
Burner, complete	5171	5172	5173
Burner spiral with nipple *	5603	5604	5605
Flame ring	5606	5607	5608
Burner tube	5610	5611	5617
Nipple	5618	5619	5620
Draughtshield	5621	5622	5623
Screw for draughtshield	5006	5006	5006
Burner valve spindel	5624	5625	5626
Knob	5008	5008	5008
Washer for knob	5009	5009	5009
Locking washer	5010	5010	5010
Stop nut	5011	5011	5011
Stuffing box screw	5012	5012	5012
Washer	5013	5013	5013
Cleaning needle with rack	5627	5628	5629
Spirit cup	5015	5015	5042
Tank lid (safety valve)	5016	5035	5035
Washer	4469	4470	4470
Pump rod complete	5018	5036	5053
Piston complete	4997	4997	5998
Leather	4459	4459	5786
Nut	4365	4365	4365
Spring for pump rod	5019	5019	5019
Pump handle	4322	5031	5046
Pump cap	4319	4319	5047
Pump valve socket	5020	5020	5020
Spring	4377	4377	4377
Cone with washer	4383	4383	4383
Washer for pump	5021	5021	5048



Instant lighter
No. 5032 for Primus No. 655
No. 5050 for Primus No. 657

Spare parts:

Nipple	No. 5023
Washer for box	No. 5024

* This part comprises also burner valve spindle

Blow Lamps,
Brazeing Lamps and
Soldering Irons for
Gasoline (Petrol)

Blow
Lamps
for
Gasoline

Incandescent
Lanterns

PRIMUS
REGD TRADE MARK

AB BAHCO · P. O. BOX 245 · STOCKHOLM · SWEDEN

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